Gene Cloning and Characterization of a Type II Pullulanase Hydrolase from a Hyperthermophilic Archaeon, *Pyrobaculum calidifontis*

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Abstract.- The genome search of the hyperthermophilic archaeon *Pyrobaculum calidifontis* revealed the presence of an open reading frame, Pcal_1616, encoding for a type II pullulanase hydrolase. Pcal_1616 composed of 1006 amino acid residues with a molecular mass of 111 kDa including a 17-residue signal peptide. The amino acid sequence analysis revealed the presence of five conserved regions that are characteristic of GH57 family hydrolases. Pcal_1616 gene was cloned and expressed in *Escherichia coli*. The recombinant enzyme exhibited the highest activity at 95°C. The optimum pH of the enzyme activity was 5.5. However, Pcal-1616 exhibited more than 80% activity over a broad pH range (4.0-8.0). The metal ions including Ca²⁺ did not show a significant effect on the enzyme activity.

Key words: Archaea, hyperthermophile, Pyrobaculum calidifontis, type II pullulanase hydrolase.

INTRODUCTION

Starch is one of the most abundant polysaccharide present in nature and is a polymer of glucose residues which are linked together by α -1.4 and α -1,6 glycosidic bonds. For the industrial production of glucose enzymes are used especially in liquefaction and saccharification processes. For liquefaction process pH 6 is needed with high temperature around 105°C and for the next saccharification process pH 4.5 and a temperature of 60°C is required as described previously (Leveque et al., 2000; Richardson et al., 2002; Vieille and Zeikus, 2001). Such variations of parameters and specificity of enzymes for two steps cause time consuming and waste of cost in the industry (Linko and Wu, 1993). To date use of pullulanases for hydrolyzing industry are becoming starch interesting due to their increasing hydrolysis efficiency one step starch catalysis ability for liquefaction and saccharification processes and decreasing commercial cost.

Pullulan is a polymer of maltotriose linked by α -1,6 glycosidic bonds and a small number of α -1,4 glycosidic linked maltotriose units (Domań-Pytka

and Bardowski, 2004). Pullulanases (E.C. 3.2.1.41) are enzymes which degrade pullulan (a linear α glucan that consists of repeating subunits of maltotriose linked by α - 1,6 glycosidic linkages) in to different types of saccharides. Up till now five types of pullulanase enzymes have been reported according to Hii et al. (2012). First type of pullulanases belonging to type I, hydrolyses α -1,6 glycosidic bonds in pullulan and branched polysaccharides (Rudiger et al., 1995; Kim et al., 1996; Koch et al., 1997; Bertoldo et al., 1999; Ben-Messaoud et al., 2002). Second type of pullulanases type belonging to II. also known as amylopullulanases (APUs) hydrolyses α -1.6 glycosidic bonds in pullulan and starch and also α glycosidic linkage of starch, amylose and 1,4 amylopectin (Mathupala et al., 1993; Melasniemi, 1988; Ramesh et al., 1994; Saha et al., 1988; Spreinat and Antranikian, 1990). The third and fourth types are pullulan hydrolase I also called as neopullulanase and pullulan hydrolase II also known as isopullulanase hydrolyze α -1,6 glycosidic bonds in pullulan only (Duffner et al., 2000; Niehaus et al., 1999; Matzke et al., 2000), while fifth type is pullulan hydrolase III has the ability to degrade α -1,4 and α -1,6 glycosidic bonds in pullulan (Niehaus et al., 2000).

The enzymes involved in hydrolysis of glycosidic bods in carbohydrates are called glycoside hydrolases (GH). Nearly 132 GH families

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have been reported in carbohydrate active enzymes (CAZy) database, (Cantarel *et al.*, 2009). All the mesophilic APUs so far reported belong to GH13 family however, hyperthermophilic APUs may belong to GH13 or GH57 family such as APUs from *Pyrococcus furiosus* (Dong *et al.*, 1997) and from *Thermococcus hydrothermalis* (Erra-Pujada *et al.*, 1999, 2001), belong to GH57 family.

APUs enzymes discovered from hyperthermophiles are replacing the use of other amylolytic enzymes in starch industry. However, these enzymes are Ca²⁺ dependent for their activity and there is need to search for Ca²⁺ independent APUs. Pyrobaculum calidifontis strain VA1 by Amo et al. (2002) is a hyperthermophilic archaeon that was isolated from a terrestrial hot spring in the Philippines. Cells of the strain VA1 grow optimally at 90 to 95°C and pH 7.0 in atmospheric air as an obligate heterotroph. The complete genome sequence of P. calidifontis (Gen bank accession No. CP000561) has been reported. A number of Pyrobaculum species have been reported but neither a native nor a recombinant APU has been characterized from Pyrobaculum species. We report here cloning and characterization of Pcal 1616, a type II pullulanase hydrolase.

MATERIALS AND METHODS

Chemicals, restriction enzymes and reagents

All the chemicals used in this study were molecular biology or analytical grade and were purchased from Sigma (St. Louis, Mo., USA). Restriction endonucleases, *Taq* DNA polymerase, PCR cloning kit, deoxyribonucleic acid (DNA) extraction and ligation kits, protein markers and DNA markers were obtained from Fermentas Life Sciences (Hanover, MD, USA).

Growth condition of Pyrobaculum calidifontis

The hyperthermophilic archaeon strain *P. calidifontis* was cultured in 05-liter medium as previously described by Amo *et al.* (2002) containing 0.1 % yeast extract, 1.0 % tryptone and 0.5 % NaCl. The pH of the medium was adjusted to 7.0 with NaOH before autoclaving.

Host bacterial strains, plasmids and media

The Escherichia coli strains for DNA manipulations was DH5 α (F supE44 $\Phi 80 \delta lacZ \Delta M15 \Delta (lacZYA-argF) U169 endA1recA1 hsdR17 (rk⁺,mk⁺) deoRthi-1 <math>\lambda^-$ gyrA96 relA1). Plasmid pTZ57R/T (Fermentas) was used as a cloning vector. pET-28a (Novagen, Madison, WI, USA) vector and *E. coli* BL21(DE3) hsdS gal ($\lambda cIts857$ ind1 Sam7 nin5 lacUV5-T7 gene1) strain were used for gene expression. All *E. coli* strains were cultivated at 37°C.

Sequence analyses

GENETYX software (Genetyx Corporation, Tokyo, Japan) was used for amino acid sequence analyses. Homology search was obtained by using the Basic Local Alignment Search Tool (BLAST) program (Altschul *et al.*, 1990). Multiple sequence alignment was performed by using CLUSTALW program (Thompson *et al.*, 1994) by using the information of DNA Data Bank of Japan (http://clustalw.ddbj.nig.ac.jp/top-e.html).

Cloning of Pcal-apu gene

Based on the open reading frame sequence of *P. calidifontis* Pcal_1616 available by the complete genome sequence of P. calidifontis (GenBank accession No. CP000561). Forward primer Pcal 1616F:5'CCATGGATGATATTGCACAACCAC CAGC-3', and a reverse Pcal 1616R:5'-CTTGTAGC CATGGAGATCCTCGCCCTCCT-3' primer were designed for the amplification of Pcal 1616 gene. The amplification of genes was performed by polymerase chain reaction (PCR) using Taq DNA polymerase as follows: 3 min at 98°C; 30 s at 94°C, 30 s at 55°C and 1 min at 74°C (30 cycles) in a thermal cycler (Gene Amp PCR System 24000, Perkin Elmer, Foster, Calif). The resulting amplified PCR product for Pcal 1616 gene was ligated into pTZ57R/T vector to obtain pTZ- Pcal_1616 plasmid. E. coli DH5a cells were transformed using pTZ-Pcal 1616 plasmid.

DNA sequencing

Specific restriction fragment cloned into pTZ57R/T and pET-28a expression vectors were sequenced on an automated DNA sequencer (Beckman Coulter 121 CEQ8000; Beckman Coulter Inc., Fullerton, CA).

Gene expression

For expression of Pcal 1616 gene, the cloned restriction fragment into pTZ57R/T plasmid was cleaved utilizing the NcoI and BamHI restriction enzymes, gene cleaned and ligated in pET-28a expression vector using the same restriction enzymes i.e. NcoI and BamHI. The resulting plasmid was designated as pET- Pcal 1616. The E. coli BL21 (DE3) cells were transformed with pET-Pcal 1616. Cells harboring recombinant vector were grown overnight in LB medium at 37°C ampicillin (100 μ g/mL). The preculture was inoculated (1%) into fresh LB medium containing ampicillin. In the exponential phase of growth gene expression was induced by the addition of 0.1 mM isopropyl-β-Dthiogalactopyranoside and incubation was continued for further 16 h at 37°C. Cells were harvested by centrifugation at 5,000×g, 4°C for 10 min and washed with 50 mM Tris-HCl buffer (pH 8.0). The cell pellet was resuspended in the same buffer, and the cells were disrupted by sonication. Soluble and insoluble fractions were separated by centrifugation at $14,000 \times g$, 4°C for 15 min. The recombinant protein appeared in the soluble fraction. The expression was monitored by measuring optical density (OD) using spectrophotometer and by SDS-PAGE.

Enzyme assay

Pullulanase activity was determined by measuring the amount of reducing sugar released during enzymatic hydrolysis of 1% pullulan or soluble starch in 125 μ L 50mM acetate buffer (pH 5.6) containing 0.5 mM Ca²⁺ with further addition of 125 μ L diluted recombinant enzyme and incubation at 90°C for 15 min. A control without addition of enzyme was used. The amount of reducing sugar released was determined by the dinitrosalicyclic acid method (Bernfeld, 1955). One unit of enzyme that released 1 μ mole of reducing sugars in one minute under standard assay conditions.

RESULTS AND DISCUSSION

Pcal-apu gene

During the genome sequence search of *P*. *calidifontis* an open reading frame (Pcal_1616)

coding for a putative pullulanase from GH57 family was identified. The gene consisted of 3018 nucleotides encoding a polypeptide of 1006 amino Pcal_1616 residues. (accession acid No. YP_001056498) was located on P. calidifontis chromosome at position 1505971-1508991and was Pcal 1615 flanked bv (accession No. YP 001056498) that code for molybdenum cofactor guanylyltransferase and Pcal 1617 (accession No. YP 001056500) coding for maltooligosaccharide binding protein.

Among the APU enzymes characterized from Thermococcacae, Pcal-APU exhibited family highest homology (50%) with amylopullulanase from P. furiosus (Dong et al., 1997) and Pyrococcus vayanosii, while 49% with APU enzyme from Thermococcus Thermococcus kodakaraensis. barophilus and 48% with pullulanase from Thermococcus hydrothermalis (Erra-Pujada et al., 1999). Among the APU enzymes from family Thermoproteaceae to whom P. calidifontis belongs, displayed homology 85% with APU enzyme from Pyrobaculum oguniense and **Pvrobaculum** arsenaticum, 84% with Pyrobaculum aerophilum and 83% homology was found with APU from Pvrobaculum islandicum. All these enzymes from family Thermoproteaceae are uncharacterized.

The amino acids sequences of amylopullulanases belonging to GH57 family have been aligned in Figure 1. Pcal 1616 had four conserved motifs that were typically reported in almost all amylolytic enzymes of GH57 family (Zona et al., 2004). Three conserved acidic residues crucial for catalytic activity of amylopullulanases were also present at positions 277 (Asp²⁷⁷), 376 (Asp³⁷⁶) and 374 (Glu³⁷⁴). Based on the APU enzymes amino acids sequences multiple alignment and presence of conserved Asp-Glu-Asp reported sequence, the single catalytic active site of Pcal_1616 has been postulated. However, some APU enzymes have been reported to have two different catalytic sites such as Pyrococcus woesei (Rudiger et al., 1995), Bacillus circulans F-2 (Kim and Kim, 1995) and Bacillus sp. KSM-1378 (Hatada et al., 1996) therefore further work such as mutational studies are required for the presence or absence of second catalytic active site of P. calidifontis Apu enzyme.

Motif I

Apu	Pa	1:MKWTF-LLTLFV-IFLAAEPINIIFIF <mark>HWHQPWYLD</mark> FSKNELAL <mark>PW</mark> 44	4
Apu	pc	1:MKILALLLSALVLAQTV-NVVVILHMHQPWYIDLERGELVLPW 42	2
Apu	Ρf	1:msrkl-slllvflifgsmlgannivkae-epkplnvii-vw <mark>hq</mark> hqp <mark>yyyd</mark> pvqgiytr <mark>pw</mark> 57	7
Apu	Ρi	1:MRAVLALLLAAVAMLAGPVNVVFILHNHQPWYVDFEKNELILPW 44	4
Apu	Tk	1:MK-KLVSLFLTILVLGSIIGANAKFALAEEPKPLNVII-VW <mark>HQ</mark> HQPYYYDPIQDVYTR <mark>PW</mark> 58	8
Apu	Pa	45: VRMHAVGNYLKVPLLINOSGV-SVAFTLSGSLIEOLNWYSNGTYTDARFRISEKIARGEP 103	03
Apu	pc	43: VRMHAVGNYLKVPLLINQTGV-SVAFTLSGSLIEQLNWYANGTYLDARFKISEKLARGEA 101	01
Apu Apu	pc Pf	43 : VRMHAVGNYLKVPLLINQTGV-SVAFTLSGSLIEQLNWYANGTYLDARFKISEKLARGEA 10) 58 : VRLHAANNYMKMAHYLTEFPDIHVTIDLSGSLIAQLADYMNGAKDIYQIIS-EKIANGEP 116	01 16
Apu Apu Apu	pc Pf Pi	43: VRMHAVGNYLKVPLLINQTGV-SVAFTLSGSLIEQLNWYANGTYLDARFKISEKLARGEA 10: 58: VRLHAANNYMKMAHYLTEPPDIHVTIDLSGSLIAQLADYMNGAKDIYQIIS-EKIANGEP 116 45: VRMHAVGNYLKVPLLINESGV-PVAFTLSGSLIEQLNWYANGTYIDVRYRISEKIARGEP 103	01 16 03
Apu Apu Apu Apu	pc Pf Pi Tk	43: VRMHAVGNYLKVPLLINQTGV-SVAFTLSGSLIEQLNWYANGTYLDARFKISEKLARGEA 10: 58: VRLHAANNYMKMAHYLTEPPDIHVTIDLSGSLIAQLADYMNGAKDIYQIIS-EKIANGEP 116 45: VRMHAVGNYLKVPLLINESGV-PVAFTLSGSLIEQLNWYANGTYIDVRYRISEKIARGEP 103 59: VRLHAANNYMKMAHYLSEYPDVHVAIDLSGSLIAQLADYMNGKKDTHQIIT-EKIANGEP 117	01 16 03 17

Motif II

Apu	Pa	203:KK	VΓ	QIHLE	L	IKQVLI	V YKI	к	L	-AEQ	GR	ΙE	LVP	VPY	SHI	РЬМ	ΡL	EA	D	٩G	AIY	DL	КL	HV N	2 58
Apu	pc	201:AK	VГ	QFHIE	L	IKEVLI	PL YKI	R	L	-AEQ	GR	IE	LVP	VPY	SHI	PLM	ΡL	LA	D	٩G	AVD	DL	RL	HIQ	256
Apu	Pf	235:KT	VГ	YHQMV	L	LNNTFI	E HE	KINL	L	LG-N	GN	VE	VTV	VPY	AHI	P I G	ΡI	ГV	IDI	?G	WSE	DF	DA	HV K	293
Apu	Ρi	203:KK	٧L	GLHRE	L	VGKVLI	L AKI	E	Г	-ARQ	GΚ	IE	LVP	VPY	SHI	PLM	ΡL	LA	D	٩G	ALE	DL	RL	HIS	258
Apu	тk	236:KT	VL	NAQLV	Ľ	LNHTFI	E HEI	KINY	Г	LG-N	GN	VE	VTV	VPY	AHI	PIG	ΡI	ΓŅ	D	G	WES	DF	DA	HV K	294

Motif III *

Apu Pa 259:LSNSLFKRYLGVT---PTGVMPFEQAVNDEVLRLFANAGYIWTVTDEDVLKATAPGAS-- 313 Apu pc 257:LSNGLFRRYLGAS---PLGVMPFEQAVNDEVLRLFAEEGYLWTVTDEDVLKMTMPGKS-- 311 Apu Pf 294:KAHELYKKYLGGGVATPRGGMAAESALNDKTLEILAENGWQWVMTDOMVLERMGIPYSIE 353 Apu Pi 259:LSEGLFKRYLGTT---PIGIMPPEQAVNDEVLRLFAEAGYLMTITDEDVLKTTAPGFS-- 313 Apu Tk 295:KSHELYKKYLGDGRVTPOGGMAAESALNDKTLEILAENGMOMVMTDQLVLDRLGVEKTIE 354

Motif IV

Apu	Pa	314:HFKLYFV-	QYGDRKLY	VFFRDKT	LSDNIGF	RYSSLSPEA	ALADFVNYLKR	VPREKCSVVV	372					
Apu	\mathbf{pc}	312 : HF QL Y YA-	DYGGRRIY	VFFRDKT	LSDNIGF	RYSSMSPQA/	ALADF VNYLRR	VPRGDC NVVV	370					
Apu	Ρf	354:NYYRPWVA	EFNGKK I <mark>Y</mark>	LFPRNHD	LSDRVGF	RYSGMNQYE/	VEDFINELLK	IQKYNYDGSL	413					
Apu	Рi	314:HYSLYYA-	DYGGRRLY	VFFRDKT	LSDALGF	RYSSMSPQA/	ALADF VNYLKK	VPQGECNVVV	372					
Apu	тk	355:NYHKPWVA	A EFNGKK I <mark>Y</mark>	LFPRDHA	LSDRVGF	TYSGMNQYQ	VODEVNELLK	LQKQNYDGSL	414					
**														
Apu	Pa	373:IA-LDG	ENPWENYP	NFGDDFL	RVF-FQG	LAQLEKNGT	VKIWK <mark>P</mark> SDFIK	ACGNEAAELP	428					
Apu	рс	371:IA-LDG	ENPWENYPI	NFGDDFL	LQF-FGG	L <mark>AQLE KNGT</mark>	IKLWK <mark>P</mark> TDFVK	ACGDKAEPLP	426					
Apu	Ρf	414:VYVITLDG	ENPWEHYP	YDGKLF	LETLYKR	LSELQEAGL:	IRTLT <mark>P</mark> TE YIQ	LYGDKANKL T	472					
Apu	Ρi	373:VA-LDG	ENPWENYPI	NFGDDFL	KMF-FQG	LAELE KNG T	VK IWK <mark>P</mark> TD FVN	INCKDKATPLP	428					
Apu	Tk	415:VYVVTLDG	ENPWEHYP	-YDGKLF	LEELYKK	LTELQNAGL:	IKTLT <mark>P</mark> SEYIK	LYGDKAKELT	473					
	Motif V													
Apu	Pa	480:NVWWWWLK	KARE	EVGV	NRT <mark>W</mark> DV IE	PLLI-AEAS	5DWPFW-YGGD	MGSPITFD	528					
Apu	pc	478:NAWWMULK	KAREI)VGA	AKSWDVLE	PLLV-AEAS	SDWPFW-YGGD	MGSPQTFD	526					
Apu	Ρf	531 : NYAWYWLY	LARRTLME	NKDKMDS	AS-WEKAY	ZE YLL RAE AS	SDW-FWWYGND	QDSGQD YSFD	588					

Apu TK 532: NYGWYWLYQARKALMENKOKMSQDA-WNKAYEYLLRAEASDW-FWWYGNOQOSGQDYTFD 589 Fig. 1. Multiple sequence alignment of Pcal_1616 with other amylopullulanases of GH57 family members. Amino acid residues conserved in all the aligned sequences are boxed. The five conserved motifs I, II, III, IV and five of GH57 family amylopullulanases were lined. The catalytic amino acid residues are indicated by asterisks. Apu Pa,

Apu Pi 480: NVWWWLKKARE----D---VGINRTWDVLFPLLV-ABASDWPFW-YGWDMGSPOTF--D 528

amylopullulanase Pyrobaculum aerophilum (accession no AE009441 [GenBank]); Apu Pc, amylopullulanase Pyrobaculum calidifontis (accession no NC_009073 [GenBank]); Apu Pf, amylopullulanase Pyrococcus furiosus (accession no NC_003413 [GenBank]); Apu Pi, amylopullulanase Pyrobaculum islandicum (accession no CP000504 [GenBank]); Apu Tk, amylopullulanase Thermococcus kodakaraensis (accession no NC 006624 [GenBank]).

A signal peptide of 17 amino acids was predicted using Signal P 3.0 software (Bendtsen *et al.*, 2004). The residues Gln^{15} -Thr¹⁶-Val¹⁷ are also in accordance with the rule summarized from the statistical data as the signal-sequence cleavage site of exported proteins in prokaryotes (Simonen and Palva, 1993).



Fig. 2. CBB stained 12% SDS- PAGE demonstrating the production of recombinant Pcal_1616 (APU) in *E. coli* BL21 (DE3) cells. Lane 1, APU-pET-8c in *E. coli* BL21 after 16 h with out induction; lane 2, APU-pET-8c in *E. coli* BL21 after 6 h with 1mM IPTG induction; APU-pET-8c in *E. coli* BL21 after 16 h with 1mM IPTG induction.

Heterologous expression of Pcal-apu gene

In order to know whether the Pcal_1616 gene product exhibits the amylopullulanase activity, the encoding gene was expressed in to pET-28a vector utilizing the T7 promoter expression system. The resulting plasmid was introduced into mesophilic *E. coli* BL21 (DE3) cells for expression. Heterologous gene expression was achieved with 0.1 mM isopropyl- β -D-galactopyranoside in 16 h. According to SDS-PAGE analysis approximately 111kDa Pcal_1616 protein was produced (Fig. 2) whereas the theoretically calculated average molecular mass of Pcal_1616 determined by GENETYX software (Genetyx Corporation, Tokyo, Japan) without signal peptide was 109830.38 Da. The molecular mass of Pcal-APU on SDS-PAGE was in good agreement with the theoretically calculated mass of the mature protein. Beside our continuous efforts, the amylopullulanase could not be purified from the *E. coli* culture the apparent reason might be due to low expression level of *Pcal_1616* gene. There are number of APU enzymes reported that could not be purified due to low gene expression or proteolytic effect (Duffner *et al.*, 2000; Chen *et al.*, 2001). The Pcal_1616 exhibited the specific activity (7.3 U/mg) utilizing the crude extract.

Biochemical characterization of Pcal-apu gene

The pH dependent activity of Pcal_1616 was measured in 50 mM sodium acetate; Tris-HCl and potassium phosphate buffers. Recombinant Pcal_1616 enzyme exhibited maximum activity at pH 5.5 whereas the enzyme was highly active between the pH ranges 4.0-8.0 (Fig.3A). The enzyme showed more than 80% activity at pHs 4.0-8.0.

The recombinant APU enzyme from *P*. *calidifontis* did not show detectable activity at room temperature. Its activity was found directly proportional with temperature, up to the highest level at 100°C (Fig. 3B). Most of the enzymes belonging to the α -amylase family, including APUs, are Ca²⁺ dependent, but in the case of Pcal_1616 the addition of 0.5 mM Ca²⁺ in the reaction mixture did not show a significant effect on the enzyme activity of recombinant Pcal 1616.

Analysis of the end product

Pullulanases type II or amylopullulanases hydrolyse α -1,6 glycosidic bonds in pullulan to produce maltotriose as main product. APU acts on starch and hydrolyses α -1,6 glycosidic bonds of amylopectin and also hydrolyses α -1,4 glycosidic linkage of, amylose and amylopectin to produce maltohexaose, maltopentaose, maltotetraose, maltotriose, maltose, and glucose. In order to confirm the enzyme specificity as amylopullulanase 5 mg/mL pullulan, starch or amylopectin were mixed with 10 µL Pcal 1616 enzyme and incubated at 90°C and pH 5.5 for various time. The hydrolysis products were analyzed using thin layer chromatography (data not shown). The end products



Fig. 3. Effects of pH and temperature on recombinant Pcal_1616 enzyme activity. A) Enzyme activity was assayed at 90°C in 50 mM sodium acetate (\blacksquare), 50 mM Tris-HCl (\blacktriangle) and 50 mM potassium phosphate (\bullet). B) Enzyme activity was assayed in 50 mM sodium acetate (pH 5.6) at various temperatures. The parameters reported here are the means of three determinations.

maltotriose and maltose were found when pullulan was used as substrate while using starch or amylopectin as substrate main products were maltohexaose, maltopentaose, maltotetraose, maltotriose, maltose, and glucose.

In conclusion, we have characterized a hydrolase pullulanase type Π from а hyperthermophilic archaeon, P. caladifontis. The primary structure of the protein displayed low similarity with those of previously characterized starch-degrading enzymes. As Pcal 1616 seems to Ca²⁺-independent thermostable enzvme. be therefore, it is a good candidate to replace Ca^{2+} dependent enzymes being used in starch industry.

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